

Crystal Rivets & Rose Pins

Crystal Rivets and Rose Pins are forward integrated products that can be mechanically applied onto different fabrics, leather, or other materials. Offering flexibility and versatility in designs, they are bestsellers in textile, footwear and accessory segments, due to the wide range of application possibilities.





Crystal Rivets

ARTICLE EXPLANATION

53 001 Rivets



E	1088 SS 29	
M	500 PCS	150%

53 001	E	M	150%
Article number	Elements	Minimum order quantity in pieces (PCS)	% of actual size
	Crystals and stone size used		

ORDERING EXAMPLE & PRODUCT VARIETY EXPLANATION

53 001	082	001
Article number	Color of casing	Color of crystals
	081 Gold 082 Silver 086 Gun Metal 088 Stainless Steel	Please see the respective product matrix for all available reference code.

Please note that the Back Parts for Rivets must be ordered separately. Please see the respective product matrix for all available Back Parts on page 406.

RIVETS

53 001 Rivets



E 1088 SS 29

M 500 PCS 150%

53 005 Rivets



E 1088 SS 34

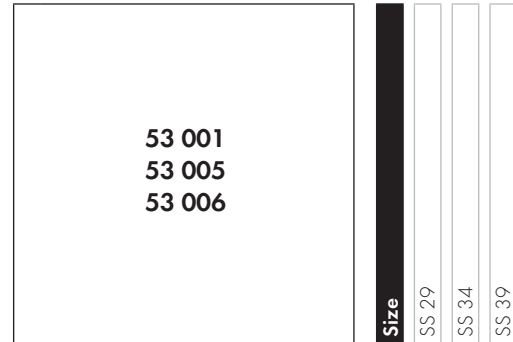
M 500 PCS 150%

53 006 Rivets



E 1088 SS 39

M 300 PCS 150%



Crystal

Crystal F (001)

Colors

Plain Colors

Amethyst F (204)

Aquamarine F (202)

Black Diamond F (215)

Chrysolite F (238)

Citrus Green F (337)

Denim Blue F (266)

Emerald F (205)

Golden Topaz F (1003)

Greige F (284)

Iris F (219)

Jet (280)

Light Amber F (1002)

Light Amethyst F (212)

Light Colorado Topaz F (246)

Light Rose F (223)

Light Sapphire F (211)

Light Siam F (227)

Light Topaz F (226)

Light Turquoise F (263)

Montana F (207)

Peridot F (214)

Rose F (209)

Rose Peach F (262)

Sapphire F (206)

Scarlet F (276)

Siam F (208)

Silk F (391)

Crystal Rivets

53 001 53 005 53 006		Size	SS 29	SS 34	SS 39
Smoked Amber F (1001)					
Tanzanite F (539)					
Vintage Rose F (319)					
Violet F (371)					
Opal Colors					
White Opal F (234)					
Crystal Effects					
Transparent Effects					
Crystal Aurore Boreale F (001 AB)					
Crystal Golden Shadow F (001 GSHA)					
Crystal Ignite (001 IGNIT)					
Crystal Moonlight F (001 MOL)					
Crystal Silver Night F (001 SINI)					
Crystal Silver Shade F (001 SSHA)					
Crystal Lacquer ^{PRO} Effects					
Crystal Lacquer ^{PRO} Ignite Effects					
Crystal Flamingo Ignite (001 L162I)					
Crystal Linen Ignite (001 L164I)					
Crystal Maroon Ignite (001 L160I)					
Crystal Orange Ignite (001 L159I)					
Crystal Purple Ignite (001 L161I)					
Crystal Sky Ignite (001 L163I)					

53 001 53 005 53 006		Size	SS 29	SS 34	SS 39
Crystal Lacquer ^{PRO} DeLite Effects					
Crystal Dusty Pink DeLite (001 L149D)					
Crystal Ivory Cream DeLite (001 L106D)					
Crystal Laguna DeLite (001 L142D)					
Crystal Lavender DeLite (001 L144D)					
Crystal Lotus Pink DeLite (001 L145D)					
Crystal Ocean DeLite (001 L143D)					
Crystal Orange Glow DeLite (001 L146D)					
Crystal Royal Blue DeLite (001 L110D)					
Crystal Royal Red DeLite (001 L107D)					
Crystal Serene Gray DeLite (001 L150D)					
Crystal Silky Sage DeLite (001 L147D)					
Color Effects					
Transparent Effects					
Amethyst Ignite (204 IGNIT)					
Aquamarine Ignite (204 IGNIT)					
Emerald Ignite (205 IGNIT)					
Light Colorado Topaz Ignite (246 IGNIT)					
Light Rose Ignite (223 IGNIT)					
Scarlet Ignite (276 IGNIT)					
Color Effects					
Metallic Effects					
Jet Hematite F (280 HEM)					

Available Casing Colors

Rivets are available in gold, silver and gunmetal plated casing, as well as Stainless Steel.



081 Gold



082 Silver



086 Gun Metal



088 Stainless Steel

Tools for Fly Press

Required Application Tools	Upper Die	Vacuum Adapter ¹	Spare Part for Upper Die (insert) ²	Lower Die for application with Back Part:	Lower Die for application with Back Part:	Lower Die for application without Back Part for Rivet Casing	Lower Die for application without Back Part for Rivet Casing Color
				 53 007	 53 009	088 Stainless Steel	081 Gold 082 Silver 086 Gun Metal
		Art. 9040/023		 Art. 9070/010	 Art. 9070/012	 Art. 9070/011	 Art. 9040/015
53 001	 SS 29	Art. 9070/005 M8 Art. 9070/009 M6	Art. 9040/023 -	Art. 9070/008			
53 005	 SS 34	Art. 9040/064 M8 Art. 9040/063 M6	Art. 9040/023 -	Art. 9040/062			
53 006	 SS 39	Art. 9040/067 M8 Art. 9040/066 M6	Art. 9040/023 -	Art. 9040/065			

¹ When using Swarovski's fly press, tools with M8 thread and the corresponding vacuum adapter are necessary.

² The Spare Part (plastic insert) is incorporated into the Upper Die as standard. It should be changed when it becomes worn.

Crystal Rivets & Rose Pins

Back Parts for Rivets

53 007



M 1,000 PCS 100%

53 009



M 1,000 PCS 100%

53 007 53 009		Color of Back Part	
		081 Gold	088 Stainless Steel
Rivets (Color of Casing)			
53 001 (081/082/086)			
53 001 (088)			
53 005 (081/082/086)			
53 005 (088)			
53 006 (081/082/086)			
53 006 (088)			

Ordering Example & Product Variety Explanation

53 007	081
Article number	Color of casing
	081 Gold
	088 Stainless Steel

Rose Pins

ARTICLE EXPLANATION

53 301 Rose Pins



E	2038 SS 10
M	1,440 PCS
	250%

53 301	E	M	250%
Article number	Elements Crystals and stone size used	Minimum order quantity in pieces (PCS)	% of actual size

Ordering Example & Product Variety Explanation

53 301	088	001
Article number	Color of casing 088 Stainless Steel	Color of crystals Please see the respective product matrix for all available reference code.

Rose Pins

53 301 Rose Pins



E 2038 SS 10
M 1,440 PCS 250%

53 303 Rose Pins



E 2078 SS 20
M 720 PCS 250%

53 302 Rose Pins



E 2078 SS 16
M 1,440 PCS 250%

53 304 Rose Pins



E 2078 SS 34
M 288 PCS 250%

53 301 53 302 53 303 53 304						
		Size	SS 10	SS 16	SS 20	SS 34
Crystal						
	Crystal Hotfix Transparent (001 HFT)					
	Crystal A HF (001)					
Colors						
Plain Colors						
	Amethyst A HF (204)					
	Aquamarine A HF (202)					
	Black Diamond A HF (215)					
	Blue Zircon A HF (229)					
	Blush Rose A HF (257)					
	Burgundy A HF (515)					
	Capri Blue A HF (243)					
	Chrysolite A HF (238)					
	Citrus Green A HF (337)					
	Cobalt A HF (369)					
	Dark Indigo A HF (288)					
	Burgundy A HF (515)					
	Denim Blue A HF (266)					
	Emerald A HF (205)					
	Erinite A HF (360)					
	Fern Green A HF (291)					
	Fuchsia A HF (502)					
	Golden Topaz A HF (1003)					
	Graphite A HF (253)					
	Greige A HF (284)					
	Indian Pink A HF (289)					
	Indian Siam A HF (327)					
	Indicolite A HF (379)					
	Iris A HF (219)					
	Jet HFT (280)					
	Jet A HF (280)					

53 301 53 302 53 303 53 304	Size SS 10 SS 16 SS 20 SS 34				
Jonquil A HF (213)					
Light Amber A HF (1002)					
Light Amethyst A HF (212)					
Light Colorado Topaz A HF (246)					
Light Peach A HF (362)					
Light Rose A HF (223)					
Light Sapphire A HF (211)					
Light Siam A HF (227)					
Light Silk A HF (261)					
Light Topaz A HF (226)					
Light Turquoise A HF (263)					
Majestic Blue A HF (296)					
Montana A HF (207)					
Padparadscha A HF (542)					
Peridot A HF (214)					
Provence Lavender A HF (283)					
Purple Velvet A HF (277)					
Rose A HF (209)					
Rose Peach A HF (262)					
Ruby A HF (501)					
Sapphire A HF (206)					
Scarlet A HF (276)					
Siam A HF (208)					
Silk A HF (391)					
Smoked Amber A HF (1001)					
Tanzanite A HF (539)					
Topaz A HF (203)					
Vintage Rose A HF (319)					
Opal Colors					
White Opal A HF (234)					

53 301 53 302 53 303 53 304				
	Size	SS 10	SS 16	SS 20
				SS 34
Crystal Effects				
Transparent Effects				
Crystal Aurore Boreale A HF (001 AB)				
Crystal Blue Shade A HF (001 BLSH)				
Crystal Golden Shadow A HF (001 GSHA)				
Crystal Moonlight A HF (001 MOL)				
Crystal Paradise Shine A HF (001 PARSH)				
Crystal Shimmer A HF (001 SHIM)				
Crystal Silver Night A HF (001 SINI)				
Crystal Silver Shade A HF (001 SSHA)				
Crystal Transmission HFT (001 TRA)				
Crystal Volcano A HF (001 VOL)				
Metallic Effects				
Crystal Light Chrome A HF (001 LTCH)				
Crystal Metallic Sunshine A HF (001 METSH)				
Crystal Rose Gold A HF (001 ROGL)				
Crystal Lacquer^{PRO} Effects				
Crystal Lacquer^{PRO} Ignite Effects				
Crystal Flamingo Ignite HFT (001 L162I)				
Crystal Linen Ignite HFT (001 L164I)				
Crystal Maroon Ignite HFT (001 L160I)				
Crystal Orange Ignite HFT (001 L159I)				
Crystal Purple Ignite HFT (001 L161I)				
Crystal Sky Ignite HFT (001 L163I)				
Crystal Electric Lacquer^{PRO} Effects*				
Crystal Electric Blue HFT (001 L134S)				
Crystal Electric Green HFT (001 L135S)				
Crystal Electric Orange HFT (001 L136S)				
Crystal Electric Pink HFT (001 L137S)				
Crystal Electric Violet HFT (001 L148S)				
Crystal Electric White HFT (001 L139S)				
Crystal Electric Yellow HFT (001 L138S)				

53 301 53 302 53 303 53 304				
	Size	SS 10	SS 16	SS 20
				SS 34
Color Effects				
Transparent Effects				
Black Diamond Shimmer A HF (215 SHIM)				
Blue Zircon Shimmer A HF (229 SHIM)				
Capri Blue Nightfall A HF (243 NIFA)				
Emerald Nightfall A HF (205 NIFA)				
Fuchsia Shimmer A HF (502 SHIM)				
Graphite Nightfall A HF (253 NIFA)				
Jet AB A HF (280 AB)				
Jonquil AB A HF (213 AB)				
Light Rose AB A HF (223 AB)				
Light Rose Shimmer A HF (223 SHIM)				
Light Sapphire Shimmer A HF (211 SHIM)				
Light Siam AB A HF (227 AB)				
Light Siam Shimmer A HF (227 SHIM)				
Peridot Shimmer A HF (214 SHIM)				
Sapphire AB A HF (206 AB)				
Siam Nightfall A HF (208 NIFA)				
Silk Shimmer A HF (391 SHIM)				
Tanzanite Shimmer A HF (539 SHIM)				
Topaz Shimmer A HF (203 SHIM)				
Metallic Effects				
Jet Hematite A HF (280 HEM)				

* The Electric Lacquer^{PRO} effects are UV light resistant. Nonetheless, due to the presence of neon pigments in the lacquers, Swarovski recommends using the crystals only under artificial lights, as excessive sun exposure can cause the pigments to fade.

Tools for Fly Press

Required Application Tools	Upper Die	Spare Part ¹	Lower Die	Centering Aid ²
				

53 301

Art. 9040/090 M6	Art. 9040/094	Art. 9070/013	Art. 9070/017
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53 302

Art. 9040/091 M6	Art. 9040/095	Art. 9070/014	-
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53 303

Art. 9040/092 M6	Art. 9040/096	Art. 9070/014	-
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53 304

Art. 9040/093 M6	Art. 9040/097	Art. 9070/016	-
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Rose Pins can be easily applied using a fly press, a semi- or fully-automated attaching machine. Please note the material thickness when selecting Rose Pins.

	ART.	SIZE	MATERIAL THICKNESS*
ROSE PINS	53 301	SS 10	1 – 2 mm
	53 302	SS 16	0.7 – 2 mm
	53 303	SS 20	0.7 – 2 mm
	53 304	SS 34	0.7 – 2 mm

¹ The Spare Part is integrated into the Upper Die as standard. It should be changed when it becomes worn.

² The centering aid (art. 9070/017) for Rose Pin 53 301 allows the product to be easily positioned in the upper die.

* This can vary according to the softness and production of the carrier material.